

# DECORPLAST™

## DECORPLAST™

is a premixed acrylic textured finish coating offered in 40 standard colors. Custom color matching is also available. DECORPLAST provides a finish that is durable, color fast and easy to maintain. DECORPLAST comes in 4 different looks related to the size and combination of aggregates:

DECORPLAST	1.60
DECORPLAST	1300
DECORPLAST	1200
DECORPLAST	0.80

1300 and 1.60 have roughly the same mil thickness; however, 1.60 provides a coarser appearance.

## Recommended Use

DECORPLAST is used in exterior or interior applications. In exterior applications it is applied over EIFS, concrete, stucco, or masonry. DECORPLAST can also be used as a substitute for traditional interior wall coverings to provide a durable, permeable and mildew resistant finish.

## Coverage

Each 5 gallon bucket provides approximately:

1.60	100 ft <sup>2</sup> /bucket
1300	100 ft <sup>2</sup> /bucket
1200	130 ft <sup>2</sup> /bucket
0.80	160 ft <sup>2</sup> /bucket

Variation in substrate, details, and individual application technique will affect the coverage.

## Colors

DECORPLAST is available in 40 standard colors. Corev will match colors specified by the client and provide samples for approval. Colors may vary slightly from batch to batch. The applicator should exercise care in reviewing the lot numbers on each bucket so that all adjacent areas are coated with the same batch.

## Properties

### Drying Time

Approximately 8 hours in 70°F at 55% humidity

### Surface Burning (ASTM E-84)

Smoke Developed: 5

### Flame Spread Index (ASTM E-84)

5

### Fuel Contribution (ASTM E-84)

0

### Abrasion Resistance (ASTM D-968)

No Change

### Mildew Resistance (Mil. Std. 810B)

No Fungus Growth

### Accelerated Weathering (ASTM-23)

No deterioration or color change

### Water Vapor Transmission (ASTM E-96)

25 perms

### Freeze Thaw (ASTM D-2243)

No cracking, delamination or other deterioration

### Flexibility (ASTM D-522)

Passes 1" mandrel

Elongation (ASTM D-2370) 8%

### Tensile (ASTM D-2370)

105 lb./in.

### Approximate Dry Film Thickness with trowel application:

1.60	64	mils
1300	64	mils
1200	48	mils
0.80	30	mils

### Packaging (5 gallon bucket)

66 lbs. per bucket net

70 lbs. per bucket gross

## Application

### Surface Preparation

When applied over the basecoat in the PRECOR exterior wall system, basecoat

must be completely dry before application of DECORPLAST. When applied over stucco, concrete or masonry, substrate must be sound and free of paint, dirt, grease, oil, efflorescence, form release agents and curing compounds. Use COREVBASE or UNIBASE to patch minor holes or indentations over sound stucco or plaster. Previously painted surfaces must be power washed or scraped to remove all base paint. Avoid damage to the substrate during paint removal.

It is recommended to prime the substrate with PINTUPRIME in a color similar to the finish when DECORPLAST is being used in a light color.

### Mixing Instructions

Prior to application to the substrate, DECORPLAST should be stirred with a slow speed drill and paddle. The workability of DECORPLAST can be adjusted by adding a small amount of water (8 oz. or less per bucket). No other additives should be put into the finish. Excessive dilution will affect color stability and bond strength.

### Application Procedures

**Trowel Application:** Using a stainless steel trowel, extend the material evenly over the surface to be coated. Controlling the thickness of the film is not important at this stage.

A second installer should immediately follow the first, troweling the excess material from the surface. To do so the applicator holds the trowel so that it forms an angle of 15°-20° to the surface as he moves the tool evenly and rapidly over the material.

The largest aggregate in the material serves as a built-in gauge for controlling the thickness of the material.

Once the material has been evenly applied and troweled down to the proper thickness, it is ready for texturing. The final texture is achieved with a clean acrylic float or clean stainless trowel.

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**Spray Gun Application:** To spray apply DECORPLAST, first prime the substrate with PINTUPRIME or a similar acrylic primer/sealer approved by Corev. The color of the PINTUPRIME and the DECORPLAST should be the same. Use a hopper gun, Goldblatt Pattern Pistol or similar, and air compressor. The tip size and air pressure used to spray the finish will vary depending on the final texture approved by the architect or owner. Spray applications tend to exhibit more shadows in the finished texture. Immediately protect from rain until completely dry.

## Clean-Up

Clean with water while DECORPLAST is still wet.

## Storage

Store DECORPLAST in its original containers at temperatures not less than 40°F (4°C) or greater than 110°F (43°C). Store out of direct sunlight. Do not stack buckets more than 3 high..

## Shelf Life

Approximately 1 year if properly stored.

## Maintenance

Coatings may be cleaned of minor deposits with a mild soap and water solution. Major soiled surfaces may be recoated with PINTUPLAST acrylic exterior flat latex paint. Surface mildew can be cleaned by rolling the surface with a 3:1 solution of clean potable water and household bleach. Protect landscaping before application of this material.

## Warranty

Corev America's Decorplast coatings are conditionally warranted for 5 years against delamination and color fading. FOR COMPLETE INFORMATION, CONSULT THE MANUFACTURER'S LONG FORM

**SPECIFICATIONS AND PRODUCT WARRANTIES.** This warranty does not apply to any party constituting a "consumer" for purposes of the Magnuson-Moss Warranty Act. All other warranties, whether expressed or implied, including without limitation any warranty of merchantability or fitness for purpose are expressly disclaimed

## Limitations

Substrates must be sound, clean, free of cavities, cracks, and irregularities and flat within 1/4" in any 4' radius. Surface air and material temperatures should be minimum 40°F and maximum 100°F during application and for a period of 24 hours after installation. DECORPLAST may not be compatible with glazings or other solvent based products. Use in well ventilated areas. Protect all adjacent surfaces (door frames, windows, etc.) adequately. Do not water down material. The minimum required slope of surfaces to receive application of DECORPLAST is 6" of rise in any 12" of horizontal projection. DECORPLAST shall not be applied to inclined areas defined as roof.

## Safety

ALWAYS WEAR APPROPRIATE EYE AND SKIN PROTECTION WHEN USING THIS PRODUCT. HARMFUL IF SWALLOWED. BEFORE APPLYING THE PRODUCTS REFER TO THE COMPLETE LONG FORM SPECIFICATIONS OF THE COREV AMERICA PRECOR EIFS SYSTEM.

Information contained in this bulletin conforms to the standard detail recommendations and specifications for the installation of Corev products and is presented in good faith. Corev assumes no liability, expressed or implied as to the architecture, engineering, or workmanship of any project.